



CIVIL ENGINEERING

# EM 3-2

EPOXY ADHESIVE/ MORTAR

## TYPE:

Pilgrim EM 3-2 is a 100%-solids, 2-component, low viscosity, moisture insensitive epoxy resin system.

Louisiana DOT type I & II , Grade A

## DESCRIPTION:

Pilgrim EM 3-2 is a versatile system with excellent physical and chemical properties. High strength, solvent-free adhesives for structural bonding, grouting, bolt or rebar anchoring. Use neat as an adhesive or mix with an aggregate as a no-shrink mortar for patching and topping, for splicing concrete piling, for leveling heavy equipment and for anchoring bolts. Use as a bonding adhesive between fresh concrete and hardened concrete. Use on dry or damp substrates.

## ADVANTAGES:

- Convenient 3 to 1 mix ratio
- Liquid in form & yet contains no volatile solvents
- Adheres to most materials used in construction
- No by-products are generated during cure
- Curing shrinkage is very low
- High tensile and compressive strength
- Sure-cure in the presence of moisture
- Resistant to the action of weathering, moisture, acids, alkalis

## TEST PROPERTY

## VALUE

Mixed Viscosity,poises	<14
Gel Time, min. @ 25° C	38
Water Absorption, %	0.2
Color mixed	amber
Compressive strength, psi @ 24 hr.	7840
Compressive strength, psi @ 72 hr.	10860
Diagonal shear strength, psi	8360
Shelf Life	1 yr. min.

## PACKAGING:

EM 3-2 is available in 2 & 4 gal. units. Custom packaging available.

**SURFACE PREPARATION:**

The success of any adhesive application is directly proportional to the completeness of substrate preparation and the care your crews put into the application. Surface must be clean and sound. Remove dust, laitance, grease, curing compounds, impregnations, waxes, foreign particles & disintegrated materials from surface. Prepare concrete by sandblasting or other approved mechanical methods. Steel - sandblast to appropriate finish.

**MIXING:**

Mix part A with part B at a ratio of 3 to 1 by volume. Proportion components into a clean pail and mix for approximately 3 minutes with a jiffy mixer (or equivalent), on a low speed (400-600 rpm) drill until color is a uniform blend. Pilgrim EM 3-2 is designed for application both neat and as mortars. Proportion of aggregate to 1 part mixed epoxy varies with proposed end use. 1 to 3 parts aggregate to 1 part mixed EM 3 -2 is a general recommendation. *CAUTION* ---Aggregate must be oven dried to avoid encapsulation of moisture.

**YIELD:**

1 gallon covers approximately 80 sq. ft. on a smooth surface.  
2 gallon mixed with 4 parts aggregate yields 925 cu. inches of grout.

**LIMITATIONS:**

Do not thin EM 3-2. Solvent will prevent proper cure.  
Exposure to temperatures (after cure) above 200 ° F not recommended.  
Substrate temperature must not be below 40 ° F during application.

**CAUTION:**

Pot life is dependent upon material temperature and quantity mixed.  
The greater the mass the shorter the pot life.  
Increased mass and temperature result in higher exotherm and shorter pot life.

**STORAGE:**

Store inside in tightly closed containers at moderate temperatures. Opened containers should be resealed as soon possible to prevent moisture contamination.

**CLEAN UP:**

Pilgrim #5 Cleaner is formulated to remove uncured material from tools.

**HANDLING PRECAUTIONS:**

**FOR INDUSTRIAL USE ONLY!**

May produce skin irritation and on prolonged contact may cause serious skin sensitization or other allergic responses. Skin contact should be avoided by use of protective clothing such as rubber gloves and eye protection. Any skin coming in contact with resin should be washed thoroughly with soap and water. Eye contact should be avoided; should it occur, flush thoroughly with water for at least 15 minutes and contact a physician. SPI Classification 4. Consult MSDS for complete information in safety and handling.

**PILGRIM WARRANTS ITS PRODUCTS TO BE FREE OF MANUFACTURING DEFECTS AND THAT THEY WILL MEET PILGRIM'S CURRENT PUBLISHED PHYSICAL PROPERTIES WHEN APPLIED WITH PILGRIM'S DIRECTIONS AND TESTED IN ACCORDANCE WITH ASTM AND PILGRIM STANDARDS. THERE ARE NO OTHER WARRANTIES BY PILGRIM OF ANY NATURE WHATSOEVER, EXPRESSED OR IMPLIED, INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE IN CONNECTION WITH THIS PRODUCT. PILGRIM SHALL NOT BE LIABLE FOR DAMAGES OF ANY SORT, INCLUDING REMOTE OR CONSEQUENTIAL DAMAGES, RESULTING FROM ANY CLAIMED BREACH OF ANY WARRANTY, WHETHER EXPRESSED OR IMPLIED, INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR FROM ANY OTHER CAUSE WHATSOEVER.**